

Page 1 of 1

All amounts are calculated in domestic currency.

es from 5/30/2017 to 5/30/2017

All Rec. Employees

[illegible]



DELIVERY - USINE

Copy

CO00030903

ACIER OUELLETTE INC.
935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Customer N°

CLI0001056

Date

2017/05/17

Delivery date

2017/05/19

Your order N°

36346

Processed by

Josianne Bourdon

Salesman

Carrier

OUELLETTE VALLEYFIELD

Credit Terme

NET 30

Page

1

Billed to

DART AEROSPACE LTD
1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

DART AEROSPACE LTD

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route

5

Instruction

F-M

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only				
				CMD	EXP	B/O	IN	I	S	C	OUT
1 CARRE AL 7075-T6 CARRE 1 1/2 PLI NS000000022		1.00	UN_SUN								
CARRE AL 7075 T6 1 1/2 E X 12"											
Part: 10061974											

NIR : R-109516-6

Total Weight (lbs) : 0.00

Conditions : All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document endorsed. Any merchandise that has been damaged, lost or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Total (\$CAD)

Prepared By :	Verified By :	Delivered By :	Time

Customer's Signature

Date

CERTIFICATE OF TEST

CERTIFICAT D'ESSAIS

Page 01 of 02

Certification Date
29-MAY-2017

CUSTOMER ORDER NUMBER
NUMÉRO DE COMMANDE DU CLIENT

Invoice Number
T366795

AC00006014
PART NUMBER/NUMÉRO DE PIÈCE
513349

SOLD TO: ACIER OUELLETTE INC. SHIP TO: ACIER OUELLETTE INC.
VENDU À: DIVISION SALABERRY DE VALLEYFIELD DIVISION SALABERRY DE VALLEYFIELD
935, BOUL. DU HAVRE 935, BOUL. DU HAVRE
SALABERRY-DE- VALLEYFIELD QC J6S 5L1 SALABERRY-DE- VALLEYFIE QC J6S

Description: 7075-T651 CF BAR AMS QQ A 225/9 QQ A 225/9
Line total: 32 LB
HEAT: 10061974 ITEM: 513349

Specifications:
QQ A 225/9 E
AMS 4122 L

ASTM B211 12
AMS QQ A 225/9 A

AMS 4123 H
ISO 9001

ALUMINIUM CHEMICAL ANALYSIS

DESCRIPTION:

	SI	FE	CU	MN	MG	CR	ZN	TI
MIN			1.2		2.1	0.18	5.1	
MAX	0.4	0.5	2.0	0.3	2.9	0.28	6.1	0.2

OTHERS : EACH TOTAL
0.05 0.15 AL REMAINDER

RCPT: R169973

COUNTRY OF ORIGIN : USA

MECHANICAL PROPERTIES

DESCRIPTION	YLD STR KSI	ULT TEN KSI	%ELONG IN 02 IN	%RED IN AREA	HARDNESS
	75.6	81.9	17.5		

The above data were transcribed from the manufacturer's Certificate of Test after verification for completeness and specification requirements of the information on the certificate. All test results remain on file subject to examination. /Les informations ci-haut-mentionnées sont transcrites du certificat d'essais du manufacturier après vérification de l'état complet des spécifications inscrites sur le certificat. We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

The willful recording of false, fictitious, or fraudulent statements in connection with test results may be punishable as a felony under federal statutes. /Les informations fausses, fictives ou frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales.

Material did not come in contact with mercury while in our possession. /Par les présentes, nous certifions que le matériel couvert par ce rapport n'a rencontré les spécifications décrites ci-haut.

Joanne Despres

MANAGER QUALITY ASSURANCE
GÉRANT DE L'ASSURANCE QUALITÉ

CERTIFICATE OF TEST CERTIFICAT D'ESSAIS

Page 02 of 02

Certification Date
29-MAY-2017

CUSTOMER ORDER NUMBER
NUMÉRO DE COMMANDE DU CLIENT

AC00006014

Invoice Number
T366795

PART NUMBER/NUMÉRO DE PIÈCE
513349

SOLD TO:	ACIER OUELLETTE INC.	SHIP TO:	ACIER OUELLETTE INC.
VENDU À:	DIVISION SALABERRY DE VALLEYFIELD	EXPÉDIE À:	DIVISION SALABERRY DE VALLEYFIELD
	935, BOUL. DU HAVRE		935, BOUL. DU HAVRE
	SALABERRY-DE- VALLEYFIELD QC J6S 5L1		SALABERRY-DE- VALLEYFIE QC J6S

Description: 7075-T651 CF BAR AMS QQ A 225/9, QQ A 225/9
1-1/2 SQ X 12' Line Total: 32 LB

HEAT: 10061974 ITEM: 513349

MATERIAL IS FREE FROM MERCURY CONTAMINATION

COMMENTS

SI .10
FE .26
CU 1.4
MN .05
MG 2.8
CR .20
ZN 5.8
TI .02

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Material did not come in contact with residues while in our possession. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

Joanne Despres

MANAGER QUALITY ASSURANCE
GÉRANT DE L'ASSURANCE QUALITÉ

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M7075T6B1.500X1.500
 DATE: JUN 21 2017

PO / BATCH NO.: 036346/M137669

MATERIAL CERT REC'D: YES
 QUANTITY RECEIVED: 12'
 QUANTITY INSPECTED: 12'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.500"
 THICKNESS RECEIVED: 1.500"
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT FINISH	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORROSION	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT MATERIAL PER M-DRAWING	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	AMS QQ A225
CORRECT THICKNESS	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
PHOTO REQUIRED	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	
CORRECT REF # TO LINK CERT	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	47 #10061974
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT M# ON THE MATERIAL	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>DAS 39</u> DATE: <u>JUN 21 2017</u>	SIGNED OFF BY: _____ DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



DESIGN #	DRAWN BY LE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED #	DRAWING NO. 7075T6B	REV. B SHEET 1 OF 1
DATE 06.11.24		TITLE 7075-T6 BAR SCALE NTS	
A	05.07.20	NEW ISSUE	
B	06.11.24	REMOVED "ROUND" FROM BAR DESCRIPTION	

RELEASED
06.11.24 #

PURCHASE MATERIAL: 7075-T6 (OR T651/ T6510/ T6511/ T62) ALUMINUM BAR
PER AMS-QQ-A-225/9 (OR AMS 4122/ 4123/ 4186/ 4187) OR
PER AMS-QQ-A-200/11

PART NUMBER: M7075T6B

T.TTT	X	WW.WWW	WHERE T.TTT = THICKNESS IN INCHES WW.WWW = WIDTH IN INCHES
THICK		WIDTH	

EG. 1.0" x 1.5" BAR = M7075T6B1.000X01.500

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36346

Purchase Order Date 5/17/2017

PO Print Date 5/17/2017

Page Number 1 of 6

Order From :

VC-CAM002

Ship To : DART AEROSPACE LTD

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED
MAY 17 2017

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M2024T3S.063	2024-T3 .063 sheet	5/23/2017 Yes 5/23/2017		48.00 sf	\$8.76	\$420.35

MATERIAL: 2024-T3 ALUMINUM SHEET
AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037
OR ASTM B209

Line Total: \$420.35

2	M304S11GA	304/316 0.125 Sheet	5/19/2017 Yes 5/19/2017		32.00 sf	\$12.23	\$391.36
---	-----------	---------------------	-------------------------------	--	-------------	---------	----------

PURCHASE MATERIAL: AISI 304/316 SS SHEET
ANNEALED
SPECIFICATION: MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
ORASTMA240
OR ASME SA240

Line Total: \$391.36

PO Instructions: QUOTATION SOU0032952, SOU0034114

Note:

5/17/2017

SP 17523



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36346

Purchase Order Date 5/17/2017

PO Print Date 5/17/2017

Page Number 2 of 6

Order From :

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

VC-CAM002

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

Yours ppd

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

3	M304R0.375	304 ROUND BAR 0.375	5/19/2017	24.00	\$1.03	\$24.82
			Yes	f		
			5/19/2017			

MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276

(NOTE: AISI 303 NOT ACCEPTABLE)

Line Total: \$24.82

4	M304R0.750	304 SS Roundbar .750	5/19/2017	24.00	\$4.66	\$111.73
			Yes	f		
			5/19/2017			

MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276

(NOTE: AISI 303 NOT ACCEPTABLE)

Line Total: \$111.73

5	M6061T6B0.375X00.750	6061T6 BAR .375 x .750	5/19/2017	20.00	\$1.02	\$20.33
			Yes	f		
			5/19/2017			

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

PO Instructions: QUOTATION SOU0032952, SOU0034114

Note:

5/17/2017

807573



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36346

Purchase Order Date 5/17/2017
PO Print Date 5/17/2017

Page Number 3 of 6

Order From :

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

VC-CAM002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

Terms

Currency

FOB

10127-2607

Net 30

CAD

FCA - (Free Carrier)

6 M6061T6B2.000X01.250 6061-T6 Bar 2.00 x 1.25 5/19/2017
Yes
5/19/2017

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$20.33

12.00 \$9.38 \$112.53
f

7 M6061T6B0.750X01.000 6061-T6 Bar .750 x 1.00 5/19/2017
Yes
5/19/2017

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$112.53

20.00 \$2.43 \$48.62
f

Line Total: \$48.62

PO Instructions: QUOTATION SOU0032952, SOU0034114

Note:

5/17/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36346

Purchase Order Date 5/17/2017

PO Print Date 5/17/2017

Page Number 4 of 6

Order From :

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

VC-CAM002

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

Yours ppd

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

8 M6061T6R0.375 6061-T6 Round Bar .375" 5/19/2017
Yes
5/19/2017

20.00 \$0.39 \$7.87
f

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$7.87

9 M6061T6R0.625 6061-T6 Round Bar .625" 5/19/2017
Yes
5/19/2017

20.00 \$0.97 \$19.49
f

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$19.49

10 M6061T6R1.000 ROUND BAR 1.00" 5/19/2017
Yes
5/19/2017

20.00 \$2.47 \$49.39
f

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

PO Instructions: QUOTATION SOU0032952, SOU0034114

Note:

5/17/2017

80175-23



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO36346**

Purchase Order Date 5/17/2017

PO Print Date 5/17/2017

Page Number 5 of 6

Order From :

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

VC-CAM002

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

800 667 4248

Ship To Contact

Ship To Phone

Ship Via:

Yours ppd

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

Line Total: \$49.39

11 M6061T6S.063 ✓

6061-T6 .063 Sheet ✓

5/19/2017

Yes

5/19/2017

96.00 ✓

sf

\$3.12

\$299.23

Line Total: \$299.23

12 M7075T6B1.500X1.500 ✓

7075 T6 BAR 1.500 x 1.500 ✓

6/2/2017

Yes

6/2/2017

12.00 ✓

f

\$40.42

\$485.00

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11

B10
S017-5-30

Line Total: \$485.00

14 M5052H32S.040 ✓

5052-H32 .040 Sheet ✓

5/23/2017

Yes

5/23/2017

32.00 ✓

sf

\$3.91

\$125.00

MATERIAL: 5052-H32 ALUMINUM SHEET AS PER
QQ-A-250/8 OR AMS-QQ-A-250/8 OR AMS 4016 OR ASTM B209

S017-5-23

PO Instructions: QUOTATION SOU0032952, SOU0034114

Note:

5/17/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36346

Purchase Order Date 5/17/2017

PO Print Date 5/17/2017

Page Number 6 of 6

Order From :

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

VC-CAM002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Customer POID

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Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

Line Total: \$125.00

15 MS69EX0.50-18F

569 Expanded Metal

5/19/2017

Yes

5/19/2017

64.00

sf

\$1.06

\$68.00

MATERIAL: CARBON STEEL EXPANDED METAL MESH
AS PER ASTM F1267 OR MIL-M-17194D

Line Total: \$68.00

16 71401-45

PROCUREMENT
QUALITY CLAUSES

5/19/2017

No

5/19/2017

1.00

\$0.00

\$0.00

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

Line Total: \$0.00

PO Total: \$2,183.72

PO Instructions: QUOTATION SOU0032952, SOU0034114

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 2

Change Date: 5/17/2017